

Come see for yourself

Visit the 5,400-acre Castle Springs estate and bottling facility, Route 171, Moultonborough, New Hampshire.

For tour information, call 800-729-2468.



**For home and office delivery,
call 1-866-928-3700**

Castle Springs, LLC, Route 171, Moultonborough, New Hampshire 03254
800-430-9287 www.castlesprings.com



New! from Castle Springs
**Now, we deliver premium water
to your home or office!**



Now, refreshing pure water flows from our Spring to your glass

Unsurpassed clarity Among the lowest total dissolved solids in the world.

That high purity means healthier, better tasting water – and richer, full-flavored coffee, iced tea, juice, instant soup, even ice cubes.

Come visit the source

Castle Springs is a spectacular 5,200-acre estate named for Castle in the Clouds, a well-known tourist attraction in New Hampshire's popular Lakes Region. Surrounded by breathtaking views of the Ossipee mountain range and Lake Winnepesaukee, we welcome you to "tour and taste" Castle Springs.

- Tour the famous Castle in the Clouds mansion.
- Hike, picnic, take guided horseback trail rides and more. This natural habitat is ideal for families and outdoors clubs to explore the woodlands.
- Take a tram ride to visit the Castle Springs water source
- Tour the water bottling facility.
- Visit our premium award-winning microbrewery, and taste our Lucknow ales and lagers, made with Castle Springs pure natural spring water.

For tour information, call 800-729-2468.

Call now for home and office delivery!

We bring the clean, delicious taste of Castle Springs

mountain spring water right to your door – the highest-purity water delivery system available today. Simply call toll-free 1-866-928-3700. Then toast the convenience, and drink to your health!

Also look for Castle Springs premium bottled water in stores!



Delicious every day in so many ways

Unlike bottled waters that come from imaginary places, Castle Springs is a real place, with real mountains – a product of New Hampshire. Here, the rains and melting snows filter down through layers of granite rocks and stones, and bubble up naturally to

our environmentally protected water source. It tastes refreshingly clear, reflecting the purity of its mountain spring water source.

In fact, reports from leading independent water testing and analyzing groups confirm these benefits:

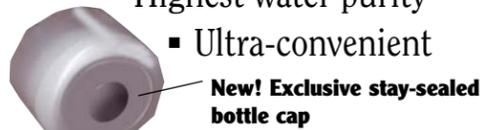
Salt free Castle Springs has an exceptionally low level of sodium, 12.5 times lower than the FDA allows in "sodium-free" bottled water!

Naturally clean and pure Unlike bottled waters from municipal sources or from wells of questionable quality, Castle Springs does not require additional purification procedures.



Exclusively from Castle Springs, breakthrough design features new stay-sealed spout!

- 100% sealed dispenser system
- No splash, no mess, no waste
 - Highest water purity
 - Ultra-convenient



New! Exclusive stay-sealed bottle cap



Simply place the sealed bottle top-down onto the cooler prong to automatically pop off the bottle cap

Cold water tank

Introducing Castle Springs home and office delivery service – the easiest way ever to enjoy refreshing premium natural spring water! Now, pure taste flows from our environmentally protected mountain water source right into your glass.

No splash, no mess, no waste And even more exciting is Castle Springs' revolutionary, ultra-convenient

stay-sealed design. You'll never need to uncap, lift and overturn another open bottle! No handling, no aiming, no messy splash or spills!

Instead, you simply place a sealed bottle top-down onto the cooler prong to automatically pop off the protective cap. It's that easy!

Purest delivery system available

And most important of all, our unique 100% sealed system safeguards against exposure to hand- and air-borne contaminants, making Castle Springs the highest-purity water delivery system available today. Featuring:

- Handy, sturdy built-in cup dispensers
- Built-in casters for easy moving and relocation
- Compact, space-saving design
- Easy-to-service modular system
- Environmentally friendly 134a CFC-free refrigerant
- Easy-replacement sanitation kits, plus on-premises servicing